

## Citrus 50 Plus

### 1 PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** Citrus 50 Plus  
**SDS Number:** IMS 06-075-12  
**Product Code:** 169732  
**Revision Date:** 11/9/2022  
**Version:** 2  
**Product Type:** Aerosol Mold Cleaner  
  
**Supplier Details:** IMS Company  
 10373 Stafford Rd.  
 Chagrin Falls, OH 44023-5296  
  
**Phone:** 1-440-543-1615  
**Emergency:** Chemtel 1-800-255-3924

**NOTE:** The information contained herein is accurate to the best of our knowledge. We do not suggest or guarantee that any hazards listed herein are the only ones which exist. We provide this information as guidance for providing personal protection to your employees. The user has the sole responsibility to determine the suitability of the materials for any use and the manner of use contemplated. The user must meet all applicable safety and health standards. We provide this information as guidance for providing personal protection to your employees.

### 2 HAZARDS IDENTIFICATION

#### Classification of the Substance or Mixture

##### GHS Classification in Accordance with 29 CFR 1910 (OSHA HCS):

Physical, Flammable Aerosols, 1  
 Physical, Gases Under Pressure, Liquefied Gas  
 Health, Aspiration hazard, 1  
 Health, Skin corrosion/irritation, 2  
 Health, Respiratory or skin sensitization, 1 Skin

#### GHS Label Elements, Including Precautionary Statements

**GHS Signal Word:** **DANGER**

**GHS Hazard Pictograms:**



**GHS Hazard Statements:**

H222 - Extremely flammable aerosol  
 H280 - Contains gas under pressure; may explode if heated  
 H304 - May be fatal if swallowed and enters airways  
 H315 - Causes skin irritation  
 H317 - May cause an allergic skin reaction

**GHS Precautionary Statements:**

P210 - Keep away from heat/sparks/open flames/hot surfaces.  
 P240 - Ground/bond container and receiving equipment.  
 P243 - Take precautionary measures against static discharge.  
 P261 - Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
 P264 - Wash skin thoroughly after handling.  
 P272 - Contaminated work clothing should not be allowed out of the workplace.  
 P273 - Avoid release to the environment.  
 P280 - Wear protective gloves/ protective clothing/ eye protection/ face protection.  
 P303 + P361 + P353 - IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
 P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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P333 + P313 - If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 - If eye irritation persists: Get medical advice/ attention.  
P362 - Take off contaminated clothing and wash before reuse.  
P403 + P235 - Store in a well-ventilated place. Keep cool.  
P501 - Dispose of contents/ container to an approved waste disposal plant.

### 3 COMPOSITION/INFORMATION OF INGREDIENTS

Chemical Ingredients:		
CAS#	%	Chemical Name:
68476-86-8	10-25%	Propane/ Isobutane
5989-27-5	35-55%	D-Limonene
64742-47-8	35-55%	Distillates, petroleum, hydrotreated light

### 4 FIRST AID MEASURES

**Inhalation:** Remove exposed individual to fresh air, protecting yourself. Restore breathing if necessary. Contact a physician.

**Skin Contact:** Wash with soap and water. Remove any contaminated clothing and launder before reusing. If irritation persists, seek medical attention.

**Eye Contact:** Flush with warm water for 15 minutes. Seek medical attention.

**Ingestion:** Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

### 5 FIRE FIGHTING MEASURES

**Flash Point:** Flash point of propellant <0 degrees F.

**LEL:** 3.4% (Vol.) Gas in Air (propellant portion)

**UEL:** 18% (Vol.) Gas in Air (propellant portion)

**Extinguishing Media:**

Dry chemical, carbon dioxide, halon, or foam is recommended. Water spray may be used to cool containers or structures. Halon may decompose into toxic materials and carbon dioxide will displace oxygen, take proper precautions when using these materials.

**Unusual Fire & Explosion Hazards:**

This material may be ignited by extreme heat, sparks, flames or other ignition sources (static electricity). Vapors are heavier than air and will collect in low areas (sewers) or travel considerable distances. If containers are not cooled in a fire, they may rupture and ignite.

**Special Fire Fighting Procedures:**

At elevated temperatures (over 130F) aerosol container may burst, vent or rupture; use equipment or shielding to protect personnel. Cooling exposed containers with streams of water may be helpful. Emergency responders should wear self-contained breathing apparatus. Wear other protective gear as conditions warrant. Keep unauthorized people out and try to contain spills or leaks if it can be done safely. Material will float on water, avoid spreading the fire.

### 6 ACCIDENTAL RELEASE MEASURES

**Spill or Leak Instructions**

Contain spill with dikes of soil or nonflammable absorbent to minimize contaminated area. Avoid run-off into storm sewers and ditches leading to waterways. If required, notify state and local authorities. Place leaking containers in well-ventilated area. Clean up small spills by using a nonflammable absorbent or flushing sparingly with water. Contain larger spills with nonflammable diking or absorbent. Clean up by vacuuming or sweeping.

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Keep unnecessary people away; isolate hazard area and deny entry. Stay upwind; keep out of low areas. Assess the spill situation, as the spill may not evolve large amounts of hazardous airborne contaminants in many outdoor spill situations. It may be advisable in some cases to simply monitor the situation until spilled product is removed.

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### HANDLING AND STORAGE

#### Handling Precautions:

Store below 120°F in cool, dry area, out of direct sunlight and away from strong oxidizers. Do not puncture or burst. Use in accordance with good work place practices. Use with adequate ventilation. Keep containers closed when not in use. Always open containers slowly to allow any excess pressure to vent. Avoid breathing vapor. Avoid contact with eyes, skin or clothing. Wash thoroughly with soap and water after handling. Decontaminate soiled clothing thoroughly before re-use. Destroy contaminated leather clothing.

Empty containers may contain residues from the product. Treat empty containers with the same precautions as the material last contained. Do not cut, weld or apply heat to empty containers Do not incinerate

#### Storage Requirements:

Store in a cool, dry area, away form heat or direct sunlight. Keep containers closed when not in use. Do not store with incompatible materials

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### EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Personal Protective Equipment:

D-Limonene cas#:(5989-27-5) [70-80%]

Personal protective equipment

Eye/face protection: Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection: Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact: Material: Nitrile rubber Minimum layer thickness: 0.4 mm Break through time: 480 min Material tested:Camatril (KCL 730 / Aldrich Z677442, Size M)

Splash contact: Material: Nitrile rubber Minimum layer thickness: 0.11 mm Break through time: 31 min Material tested:Dermatril (KCL 740 / Aldrich Z677272, Size M) data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374 If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection: Complete suit protecting against chemicals, Flame retardant antistatic protective clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection: Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi- purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure: Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

Ingredients

CAS #

Percent

Exposure Limits

# Safety Data Sheet

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Hydrotreated Light Distillate	64742-47-8	35-55%	Supplier(TWA) 100 ppm
D-Limonene	5989-27-5	35-55%	AIHA 8 Hour TWA 30 ppm
Liquefied Petroleum Gas	68476-86-8	10-25 %	OSHA (PEL) 1000 ppm ACGIH TLV 1000 ppm

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### PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Clear Aerosol	<b>Odor:</b>	Citrus
<b>Viscosity:</b>	NA	<b>Solubility:</b>	Negligible
<b>Boiling Point:</b>	NA	<b>Freezing/Melting Pt.:</b>	NA
<b>Flammability:</b>	Extremely Flammable Aerosol	<b>Flash Point:</b>	Flash point of propellant < 0°F
<b>Vapor Pressure:</b>	>30 psi	<b>Vapor Density:</b>	>1 Air = 1
<b>pH:</b>	NE	<b>UFL/LFL:</b>	Upper: 18 % (VOL.) Gas in air (propellant portion) Lower: 3.4 % (VOL.) Gas in air (propellant portion)
<b>Evap. Rate:</b>	Ether = 1 Slower		

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### STABILITY AND REACTIVITY

<b>Chemical Stability:</b>	Stable
<b>Conditions to Avoid:</b>	Heat, spark, and open flame.
<b>Materials to Avoid:</b>	Strong Oxidizing Agents.
<b>Hazardous Decomposition:</b>	Combustion will produce Carbon Monoxide, Carbon Dioxide, and hydrocarbons.
<b>Hazardous Polymerization:</b>	Will not occur.

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### TOXICOLOGICAL INFORMATION

D-Limonene cas#:(5989-27-5) [35-55%]

Information on toxicological effects

Acute toxicity:

LD50 Oral - rat - 4,400 mg/kg Remarks: Behavioral:Change in motor activity (specific assay). Respiratory disorder Skin and Appendages:

Other: Hair. Inhalation: Irritating to respiratory system.

LD50 Dermal - rabbit - > 5,000 mg/kg

no data available

Skin corrosion/irritation: no data available

Serious eye damage/eye irritation: no data available

Respiratory or skin sensitisation: May cause sensitisation by skin contact.

Germ cell mutagenicity: no data available

Carcinogenicity:

Carcinogenicity - rat - Oral:

Tumorigenic:Carcinogenic by RTECS criteria. Kidney, Ureter, Bladder:Kidney tumors. Tumorigenic Effects: Testicular

Carcinogenicity - mouse - Oral:

Tumorigenic:Equivocal tumorigenic agent by RTECS criteria. Gastrointestinal:Tumors.

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (D-Limonene)

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ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity: no data available

Specific target organ toxicity - single exposure: no data available

Specific target organ toxicity - repeated exposure: no data available

Aspiration hazard: no data available

Additional Information:

RTECS: GW6360000

Liver - Irregularities - Based on Human Evidence

## 12 ECOLOGICAL INFORMATION

D-Limonene cas#:(5989-27-5) [35-55%]

Information on ecological effects

Toxicity:

Toxicity to fish LC50 - Pimephales promelas (fathead minnow) - 0.702 mg/l - 96.0 h.

Toxicity to daphnia and EC50 - Daphnia pulex (Water flea) - 69.6 mg/l - 48 h.

other aquatic

invertebrates

Persistence and degradability: no data available

Bioaccumulative potential: no data available

Mobility in soil: no data available

Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Very toxic to aquatic life.

## 13 DISPOSAL CONSIDERATIONS

Do not puncture or burn containers. Give empty, leaking, or full containers to disposal service equipped to handle and dispose of aerosol (pressurized) containers. Dispose of spilled material in accordance with state and local regulations for waste that is non-hazardous by Federal definition. Note that this information applies to the material as manufactured; processing, use, or contamination may make this information inappropriate, inaccurate, or incomplete.

Note that this handling and disposal information may also apply to empty containers, liners and rinsate. State or local regulations or restrictions are complex and may differ from federal regulations. This information is intended as an aid to proper handling and disposal; the final responsibility for handling and disposal is with the owner of the waste. See Section 9 - Physical and Chemical Properties.

## 14 TRANSPORT INFORMATION

## Citrus 50 Plus

Aerosols (limited quantity),  
Class 2.1, ERG 126

AIR (IATA)  
Aerosols (limited quantity),  
Class 2.1, ERG 126, UN No. 1950  
Vessel

Aerosol (Limited Quantity), Class 2.1, UN No 1950  
Aerosols (limited quantity),  
Class 2.1, ERG 126

AIR (IATA)  
Aerosols (limited quantity),  
Class 2.1, ERG 126, UN No. 1950

Vessel  
Aerosol (Limited Quantity), Class 2.1, UN No 1950

<b>15</b>	<b>REGULATORY INFORMATION</b>
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[%] RQ (CAS#) Substance - Reg Codes

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[10-25%] Propane/ Isobutane (68476-86-8) TSCA

[35-55%] D-Limonene (5989-27-5) TSCA

[35-55%] Distillates, petroleum, hydrotreated light (64742-47-8) TSCA

This product does not contain chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

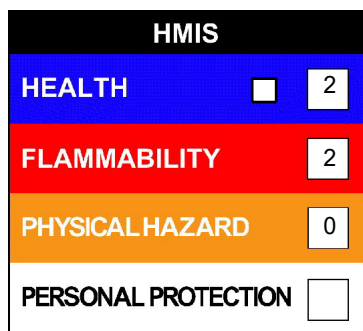
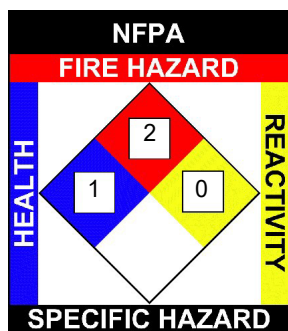
Regulatory Code Legend

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TSCA = Toxic Substances Control Act

<b>16</b>	<b>OTHER INFORMATION</b>
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**NFPA:** Health = 1, Fire = 2, Reactivity = 0, Specific Hazard = n/a

**HMIS III:** Health = 2, Fire = 2, Physical Hazard = 0



**Note:**

For industrial use only. The information contained herein is accurate to the best of our knowledge. We do not suggest or guarantee that any hazards listed herein are the only ones which exist. We make no warranty of any kind, express or implied, concerning the safe use of this material in your process or in combination with other substances. Effects can be aggravated by other materials and/or this material may aggravate or add to the effects of other materials. This material may be released from gas, liquid, or solid materials made directly or indirectly from it. User has the sole responsibility to determine the suitability of the materials for any use and the manner of use

# Safety Data Sheet

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contemplated. User must meet all applicable safety and health standards. Possession of an SDS does not indicate that the possessor of the SDS was a purchaser or user of the subject product.

Revision Date: 11/9/2022